Work Order ID 99180 March-28-13 12:55:44 PM *N900040100* D3886-041 Accept Setup Start Item ID: **Revision ID:** Stop Item Name: Lug Assembly **Start Qty: 12.00 Start Date:** 3/22/13 **Cust Item ID:** Required Date: 3/27/13 Req'd Qty: 12.00 **Customer:** Reference: Run Process Plan: MLJ Date: 13-04-07 Tooling: Approvals: Date: Stop QC: Date: SPC (Y/N): Date: Reject Reject Sequence ID/ Operation Set Up/ Tool ID Tool # Plan Accept Work Center ID Description Qty **Run Hours** Code **Qty** Number Stamp **Draw Nbr Revision Nbr** D3886 В 100 0.00 20 EZ /3-6-14 *100*

FLOW CNC Waterjet

Waterjet

Memo

324 100"

FLOW WATER JET 1-Cut as per Dwg D3886-3

Dwg Rev: B Prog Rev: **B**

2-Deburr if necessary

110

QC2- Inspect parts off machine FAI/FAIB

0.00

0.00

110 QC

Memo

0.00

Quality Control

A 13-6-14

Insp.

									DQA:	Date:	
NCR: Ye	es / No				WORK ORDER NON-C	CONFORI	MANCE / UPI	DATE	QA Closed:	Date:	
Work Order			<u></u>		DISPOSITION			AGAINST DE	PARTMENT,	/PROCESS	
Part No. NCR No.					Rework Scrap Use-as-is	Skid-tube Crosstube Machining Small Fab Thermoforming Finishing			Pro Rec/Stoi	Engineering Quality Other	
NCR No	0				Work Order Update		Large Fab	Composite		Supplier	
Root		1		Descr	iption of work order update	Initial	Act	ion	Sign &		
Cause	Date	Ste	Qty		or Non-conformance	Chief Eng	Descr	ription	Date	Verification	QC Inspector
Doc/Data											
Equip/Tooling											
Operator											
Material											
Setup											
Other											
Process		1									

			FAU	LI CATEGORY		*
Landing	Gear	General		_		
	Bending	Bend		Grain	Ovalized	Pressure/Forced
	Centre Not Concentric to O/S	BOM/Route		Hardware	Over/Under tolerance	Temperature/Cure
	Cracks	Broken/Damaged		Inspection Incomplete	Part Incorrect	Weld
	Crushed/Crimped	Burrs		Instructions Incomplete/Unclear	Part Lost/Missing	Wrong Stock Pulled
	Cuffs	Contamination		Maintenance	Part Moved	
	Heat Treat	Countersink		Mislabeled	Positioned Wrong	
	Inspection Strip in Tube	Cut Too Short		Misread	Power Loss/Surge	Other
•	Ripples in Bend	Drill Holes		Offset		
Γ	Torque Waves in Extrusion	Drawing		Out of Calibration		· · · · · · · · · · · · · · · · · · ·
	Turning Sequence	Finish	. [Out of Sequence		
-	Wave/Twist in Tube	Folio	Γ	Outside Dimensions		

Supplier Training Unapproved

Work Ord <i>March-28-13 1</i>		180		*99180*							Page 2				
Item ID: Revision ID: Item Name:	D3886-041 Lug Assembly			*N9000					100)* s	etup S	Start Stop		S1* S2*	
Start Date: Required Date	3/22/13	Start Qty: 12.00 Req'd Qty: 12.00		*12* *12*			Cust Item I Customer:	D:							
Reference:				1.7			•								
Approvals:	Process Pla	n:	Date:		Tooling:	*	D:	ate:	_	R		Start	*N	R1*	
	QC:		Date:_		SPC (Y/N):		Date:				Stop	*N	Ŕ2*		
Sequence ID/ Work Center I	ID	Operation Description			Set Up/ Run Hours	1	Tool ID	Tool #	Plan Code	Accept Qty	Rejec Qty		Reject Number	Insp. Stamp	-
120		QC8- Inspect parts - secon	nd check		0.00					_			-	000	
120		Memo			0.00		1			<u> </u>	73:	. <u>О</u> Ь-	iu	09	
Quality Control					•	1									٠
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130					0.00					20				136	06
Brake NC Brake NC		Memo form as per d	wg D3886		0.00										
			U			w									
140		QC5- Inspect part comple	teness to s	ten on W/O	0.00				•						
1 <i>∆</i> ∩		Que mopro pare compre			2.0)				00					
QC		Memo			0.00 13.61	8				<u>~</u>					
Quality Control					•										

CR: Yes / No WORK ORDER NON-CONFORMANCE / UPDATE QA Closed: Date:												
er:					DISPOSITION					• • • • • • • • • • • • • • • • • • • •	PROCESS	
10. 10.	· · · · · · · · · · · · · · · · · · ·				Scrap Machining Small Fab Use-as-is Thermoforming Finishing Work Order Update Large Fab Composite				Small Fab Finishing	⊣	d. Eng. Coor.	Engineering Quality Other
	Date	Step	Qty			1	1			Sign & Date	Verification	QC Inspector
				<u> </u>	F	ΑUL	T CATE	GORY				
	Bending Centre No Cracks Crushed/G Cuffs Heat Trea Inspection Ripples in	Crimped it n Strip in Bend	Tube		General Bend BOM/Route Broken/Damaged Burrs Contamination Countersink Cut Too Short Drill Holes		Inspecti Instruct Mainte Mislabe Misread Offset	on Incomplete ions Incomplete/Unance lled	Jnclear	Part Incorred Part Lost/Mi Part Moved Positioned V	ct sissing Vrong	Pressure/Forced Temperature/Cure Weld Wrong Stock Pulled Other
	ng G	Date Date Date Date Cracks Crushed/C Cuffs Heat Trea Inspection Ripples in	Date Step Date Step	Date Step Qty Date S	Date Step Qty Description Des	DISPOSITION Rework Scrap Use-as-is Work Order Update Date Step Qty Description of work order update or Non-conformance Fing Gear General Bending Centre Not Concentric to O/S Broken/Damaged Cracks Broken/Damaged Crushed/Crimped Burrs Cuffs Contamination Cuffs Contersink Inspection Strip in Tube Cut Too Short	Part	Part Cate Disposition Rework Scrap Use-as-is Work Order Update Initial Chief Eng	DISPOSITION Rework Scrap Use-as-is Work Order Update Use-as-is Work Order Update Use-as-is Large Fab Date Step Qty Description of work order update or Non-conformance Chief Eng Description of work order update or Non-conformance Chief Eng Description of work order update or Non-conformance Chief Eng Description of work order update or Non-conformance Chief Eng Description of work order update or Non-conformance Chief Eng Description Of Work order update or Non-conformance Chief Eng Description Of Work order update or Non-conformance Chief Eng Description Of Work order update or Non-conformance Chief Eng Description Of Work order update or Non-conformance Chief Eng Description Of Work order update or Non-conformance Chief Eng Description Of Work order update or Non-conformance Chief Eng Description Of Work order update or Non-conformance Chief Eng Description Of Work order update or Non-conformance Chief Eng Description Of Work order update or Non-conformance Chief Eng Description Of Work order update or Non-conformance Chief Eng Description Of Work order update or Non-conformance Chief Eng Description Of Work order update or Non-conformance Chief Eng Description Of Work order update or Non-conformance Chief Eng Description Of Work order update or Non-conformance Of Chief Eng Description Of Work order update or Non-conformance Of Chief Eng Description Of Work order update or Non-conformance Of Chief Eng Description Of Work order update or Non-conformance Of Chief Eng Description Of Work order update or Non-conformance Of Chief Eng Description O	Bending Centre Not Concentric to O/S Gracks Broken/Damaged Cracks Cracks Broken/Damaged Cracks Cracks Cracks Cracks Cracks Crushed/Crimped. Contamination Chief Eng Countersink Maintenance Cut's Countersink Maintenance Machining Small Fab Skid-tube Machining Small Fab Skid-tube Machining Small Fab Small Fab Thermoforming Finishing Large Fab Composite Comp	DISPOSITION Rework Scrap Work Order Update Step Oty Description of work order update Order Eng Description Date Step Oty Description of work order update Order Eng Description Date Order Eng Description Order Eng Description Order Eng Description Order Eng Description Order Eng Or	DISPOSITION Rework Scrap Use-as-is Work Order Update Date Date Step Qty Description of work order update or Non-conformance Date Date

Out of Sequence

Outside Dimensions

DQA:

Date:

Turning Sequence

Wave/Twist in Tube

Finish

Folio

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Work Ord <i>March-28-13 1.</i>		180		*991	I 8 0 *					Page 3
Item ID: Revision ID:	D3886-041			Accept	*N900	004010	าก* ร	Setup Start	*N	S1 *
Item Name:	Lug Assembly							Stop	*N.	52*
Start Date:	3/22/13	Start Qty: 12.00	*12*		Cust Item	ID:				
Required Date:	: 3/27/13	Req'd Qty: 12.00	*12*		Customer:					
Reference:	•									
Approvals:	Process Pla	n:	Date:	Tooling:	, D	Pate:	F	Run Start	*NI	R1*
	QC:		Date:	SPC (Y/N):	D	ate:		Stop	*NI	R2*
Sequence ID/ Work Center II	D	Operation Description		Set Up/ Run Hours	Tool ID	Tool # Pla Co	-		Reject Number	Insp. Stamp
150				0.00	ıl.		20	17	/3-6	-20
Large Fab		Memo		0.00	š.					
Large Fab			Dwg D3886 and QSI 004 t ROD Batch: $//2$	use DT9626 6 048						
160		QC9- Inspect visual per Q	SI004- Fusion Welds	0.00	1 1					~ ^ ^ -
160				0.00			62)_13-01	0.20	04s 09
Quality Control		Memo		0.00						∞-89
170		QC5- Inspect part comple	teness to step on W/O	0.00	į u					<u> </u>
170 QC		Memo		0.00			Q	D 13-0	0-90	DAG

Quality Control

Equip/Tooling Operator Omerator Operator Other Operator Operator Other Operator O											DQA:	Date:	
Work Order: Part No.	NCR: Y	es / No				WORK ORDER NON-	CON	IFORI	MANCE / UPDATE		0.4.01	.	•
Part No.							— т				QA Closed:	Date:	
Rework Scrap Skid-tube Crosstube Prod. Eng. Coor. Quality Description of work order update Large Fab Composite Stign & Verification QC Inspector Doc/Data Equip/Tooling General Gene						DISPOSITION	ł		AGAINST	DE	PARTMENT/	PROCESS	
Part No.	Work Orde	er:				Powerk	۱ ٦		Skid tubo Crosstubo			Water let	Engineering
NCR No. Use-as-is Work Order Update Large Fab Composite Supplier Other	Dart N	lo.					1 1			-	Pro	· —	· · · · · · · · · · · · · · · · · · ·
Root Cause Date Step Qty Description of work order update Europ/Tooling Operator Material Setup Other Under	Partiv	10.				1 · · · · · · · · · · · · · · · · · · ·	1		~ ⊢ ⊣	<u></u>	i	· -	· · · · · · · · · · · · · · · · · · ·
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Operator	Doc/Data				ŀ								
Material Setup	Equip/Tooling												
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Training Unapproved Unapproved FAULT CATEGORY Landing Gear General Grain Grai	Process												
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] }		/Crimpea	-		-	-		·	\vdash	-i	1331118	TAY ONE STOCK ! WILCO
Cuffs Contamination Maintenance Part Moved Heat Treat Countersink Mislabeled Positioned Wrong	!		at		-						-{ .	Vrong	

Misread

Out of Calibration

Out of Sequence

Outside Dimensions

Offset

Other

Power Loss/Surge

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Inspection Strip in Tube

Torque Waves in Extrusion

Cut Too Short

Drill Holes

Drawing

Finish

Folio

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

											DQA:	Dat	te:	
NCR:	Yes	/ No				WORK ORDER NON-C	100	VFORM	ANCE / UPDATE		•			
·						7					QA Closed:	Dat	te:	The second secon
Work Orde	or:					DISPOSITION			AGAINS	T DE	PARTMENT	PROCESS		
WOIR OIG	-					Rework	1		Skid-tube Crosstub	e		Water Jet		Engineering
Part I	No.					Scrap			Machining Small Fa		4	d. Eng. Coor.		Quality
						Use-as-is			noforming Finishin		Rec/Stor	e/Packaging		Other
NCR I	No.					Work Order Update			Large Fab Composit	:e[J	Supplier	i	
Root					Descri	ption of work order update	I	nitial	Action		Sign &		•	
Cause		Date	Step	Qty	C	or Non-conformance	Ch	ief Eng	Description		Date	Verification	n	QC Inspector
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Landi	ng G	iear				General		-		-	-		_	7
		Bending				Bend	L	Grain			Ovalized		<u> </u>	Pressure/Forced
		Centre No	ot Concer	ntric to	o/s	BOM/Route		Hardwa	re		Over/Under	tolerance		Temperature/Cure
		Cracks				Broken/Damaged		Inspecti	on Incomplete	L	Part Incorre	ct	L	Weld
		Crushed/	Crimped.			Burrs		Instruct	ions Incomplete/Unclear	L	Part Lost/Mi	ssing	L	Wrong Stock Pulled
	Cuffs Contamination						Maintenance				Part Moved			
	Heat Treat Countersink						Mislabeled				Positioned V	Vrong		-
	П	Inspection	n Strip in	Tube		Cut Too Short		Misread	ľ		Power Loss/	Surge	L	Other
	Ripples in Bend Drill Holes							Offset						

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drawing

Finish

Folio

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Work Orde March-28-13 12		180		*991			Page 5		
Item ID: Revision ID: Item Name:	D3886-041 Lug Assembly	,		Accept	*N900	040100	* Set	up Start Stop	*NS1* *NS2*
Start Date: Required Date: Reference:	3/22/13 3/27/13	Start Qty: 12.00 Req'd Qty: 12.00	*12* *12*		Cust Item I Customer:	D:			
Approvals:	Process Pla	n:	Date:	Tooling: SPC (Y/N):		nte:	Ru	n Start Stop	*NR1* *NR2*
Sequence ID/ Work Center II)	Operation Description		Set Up/ Run Hours	Tool ID		-		Reject Insp. Number Stamp
210		QC21- Final Inspection -	Work Order Release	0.00					,
210 QC		Memo		0.00	•	-	MU	5-13-	06-24

M1304-21

DQA:	Date:

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

									QA Ciosea:	Date	
Work Orde	or.				DISPOSITION			AGAINST DE	PARTMENT	/PROCESS	
Voire Orac	· · ·				Rework	1	Skid-tube	Crosstube		Water Jet	Engineering
Part N	lo				Scrap	1]	Machining	Small Fab	Pro	d. Eng. Coor.	Quality
raitiv	····				Use-as-is	4 1	noforming	Finishing	· ·	e/Packaging	Other
NCR N	Jn				Work Order Update	1 111611	Large Fab	Composite	,	Supplier	†
WCK I					Work order opasis	J .		· · · · · ·	!	• • •	· · · · · · · · · · · · · · · · · · ·
Root				Descri	ption of work order update	Initial	Act	ion	Sign &		
Cause	Date	Step	Qty		or Non-conformance	Chief Eng	Descr	ription	Date	Verification	QC Inspector
Doc/Data											
Equip/Tooling											
Operator											
Material		į		-		-					
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Landi	ng Gear				General				7	_	1
	Bending			<u> </u>	Bend	Grain			Ovalized	_	Pressure/Forced
	Centre 1	Not Conce	ntric to	o/s	BOM/Route	Hardwa			Over/Under	 	Temperature/Cure
	Cracks				Broken/Damaged	\mathbf{H}	ion Incomplete	ļ	Part Incorre		Weld
	Crushed	/Crimped	-		Burrs	—	tions Incomplete/l	Unclear	Part Lost/M	issing	Wrong Stock Pulled
	Cuffs				Contamination	\vdash	enance		Part Moved		
Heat Treat Countersink						Mislab		<u> </u>	Positioned V	_	-
Inspection Strip in Tube Cut Too Short						Misread Power Loss/Surge Other					Other
Ripples in Bend Drill Holes						Offset					
	Torque	Waves in 1	Extrusio	n L	Drawing	Out of Calibration					
Turning Sequence Finish							Out of Sequence				
	Wave/T	wist in Tul	эe	1	Folio	Outside Dimensions					

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

March-28-13 12:55:43 PM

Work Order ID:

99180

Parent Item:

D3886-041

Parent Item Name:

Lug Assembly

Start Date: 3/22/13

Required Date: 3/27/13

Start Qty: 12.00

Required Qty: 12.00

Comments:

IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S12GA 304/316 0.100" Sheet		Purchased	No			100	sf	102.4300	0.1472	1.7664 EZ_/3	-6-/4		
D3886-1		Manufactured	No	Location MAT019 1130 1130		Loc Oty 102.43 93 9.43	<u>La</u>	oc Code 8.0000		<u></u>			
Lug		Manufactured		Location WA001 9336		Loc Oty 8	•	oc Code		8	3-6-18		

					•				DQA:	Date:	
NCR: Yes	s / No				WORK ORDER NON-C	ONFOR	MANCE / UF	PDATE	QA Closed:	Date:	
Work Order:					DISPOSITION			AGAINST DE	PARTMENT	/PROCESS	
Part No.					Rework Scrap Use-as-is	i I	Skid-tube Machining moforming	Crosstube Small Fab Finishing	4	Water Jet d. Eng. Coor. re/Packaging	Engineering Quality Other
NCR No.	·		·····		Work Order Update		Large Fab	Composite]	Supplier	
Root				Descri	ption of work order update	Initial	А	ction	Sign &		
Cause	Date	Step	Qty	,	or Non-conformance	Chief Eng	Des	cription	Date	Verification	QC Inspector
oc/Data											
quip/Tooling		ļ		İ		· ·					
)perator		,	* :				ļ				
Material											
etup											
Other											
Process		[1								

FAULT CATEGORY General **Landing Gear** Grain Ovalized Pressure/Forced Bend Bending Temperature/Cure BOM/Route Over/Under tolerance Centre Not Concentric to O/S Hardware Broken/Damaged Inspection Incomplete Part Incorrect Weld Cracks Wrong Stock Pulled Instructions Incomplete/Unclear Part Lost/Missing Crushed/Crimped. **Burrs** Part Moved Cuffs Contamination Maintenance Positioned Wrong Heat Treat Countersink Mislabeled Power Loss/Surge Other Inspection Strip in Tube Cut Too Short Misread Offset Drill Holes Ripples in Bend Out of Calibration Torque Waves in Extrusion Drawing Turning Sequence Finish Out of Sequence Wave/Twist in Tube Folio **Outside Dimensions**

Supplier Training Unapproved

DART AEROSPACE LTD	Work Order:	99180
Description: Lug	Part Number:	D3886 -3
Inspection Dwg: D3886 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

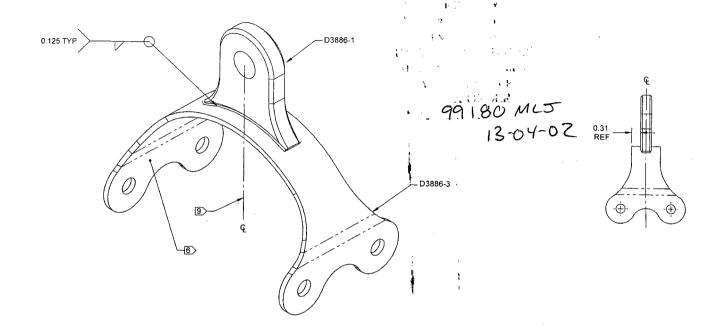
X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
R0.65	+/-0.030					
1.11	+/-0/030	1				
1.98	/+/ _{0.030}					
0.\$90	F/-0.0 1 /0					
Ø0/510	10.008/-0.001		,			
0.66 x 45°	f/-9.030 x±+0.5°					
0.375	+/-0.010					
2.75	1/- 0.030	2.752	V	1/	SKM 61	
6-712	+/- 6.010	6.715	~			
7.71	1/- 0.030	7.7//	/		·	
1-750	t/- 0.10.	1.751	/			
\$ 0.313	t 0.006 /- 0.001	0.3/3	~			
R 0.5	+0:006/-0001	0.051	1			
1. 0	+/- 0.03	1:017	~			
		The Contract of the Contract o				

Measured by:	a	Audited by:	09	Prototype Approval:	N/A		
Date:	13-6-14	Date:	13-06-14	Date:	N/A		

	Rev	Date	Change	Revised b	<u>У</u> ^	Approv	ed
l	Α	09.09.15	New Issue	KJ 4	E	- 1	
					71		

_				1
	ITEM QTY -041		. P/N	DESCRIPTION
į	1	Х	D3886-041	LUG ASSEMBLY
L		<u> </u>		
Ī	2	1	D3886-1	LUG
L	3	1	D3886-3	BRACKET



D3886-041 LUG ASSEMBLY

NOTES:
1) MATERIAL: N/A
2) FINISH: POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3886-041" AND BATCH NUMBER USING
FINE POINT PERMANENT INK MARKER ON UNDERSIDE OF PART
7) WEIGHT: 0.53 lbs
8) MELD BER DART OCIONA

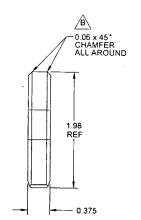
	WELD PER D			
9)	BOTH PARTS	CENTER SHOUL	D BE IN LINE WITH THE Q	

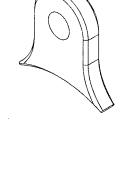
В	RE-DES A4-3); R	RE-DESIGN D3886-1 (ZN B4-2); RE-DESIGN D3886-3 (ZN A4-3); REVISED D3886-3F (ZN B4-4)			09.06.30
Α	NEWIS			RF	09.03.30
REV.		DESCRIPTION			DATE
DESIG	N	RF	DART AEROSPAC	F USA	INC
DRAW	N	RF	PORT HADLOCK, WA		,
CHECK	ŒD	PA /	DRAWING NO. RI		REV. B
MFG. A	PPR.	141	D3886		SHEET 1 OF 4
APPRO	VED	,	TITLE		SCALE
DE APPR.		#	LUG ASSEMBLY		NTS
DATE 09.06.30			COPYRIGHT © 2009 BY DART AE THIS DOCUMENT IS PRIVATE AND COMPDENTIAL AND IS SUPPLE HOTTO BE USED FOR ANY PUMPOSE OR COMPLIAN COMMAN	DON THE EXPRESS	S CONCETION THAT IT IS

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Ø 0.510 R0.65 B R2.28 R1.00 0.060





D3886-1 LUG

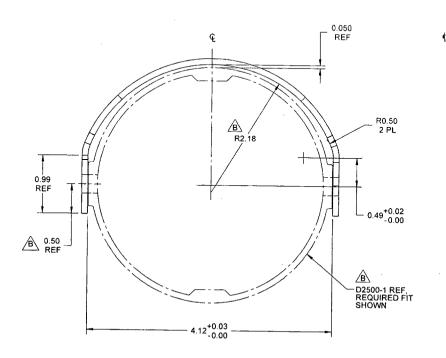
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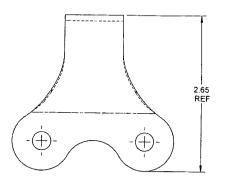
NOTES:
1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR (REF. DART SPEC. M304B0.750X2.500)
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.23 lbs

DESIGN RF		DART AEROSPACE USA, INC.		
DRAWN	RF	PORT HADLOCK, WA		
CHECKED	PH	DRAWING NO.	REV. B	
MFG. APPR.	Jull	D3886	SHEET 2 OF 4	
APPROVED	7 - 7	TITLE	SCALE	
DE APPR.	-#-	LUG ASSEMBLY	NTS	
DATE 09.0	06.30	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS OCCUPENT IS PREME WHO COMPOUND, AND IS SEPHED ON THE EMPESS COMMOND THAT IT IS HOT TO BE USED FOR MAY PURPOSE ON COMED ON COMMENCE TED TO ANY OTHER PERSON WITHOUT		

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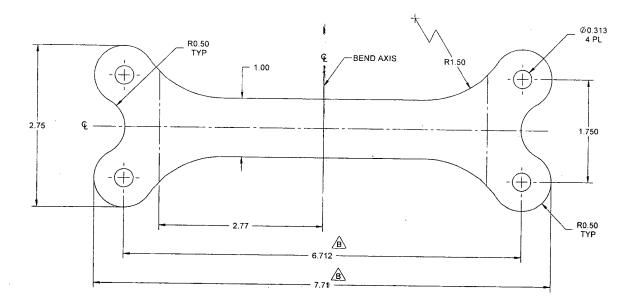


D3886-3 BRACKET (MAKE FROM D3886-3F)

DESIGN	RF	DART AEROSPACE	FIISA INC			
DRAWN	RF	PORT HADLOCK, WA				
CHECKED	PG /	DRAWING NO.	REV. B			
MFG. APPR.	God	D3886	SHEET 3 OF 4			
APPROVED		TITLE	SCALE			
DE APPR.		LUG ASSEMBLY	NTS			
DATE 09.0	06.30	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND COPPERENTIAL AND IS SUPPLED ON THE EXPRESS CONSTITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPPED OR COMMANCE TO TO ANY TORSE PERSON WITHOUT				

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D3886-3F FLAT PATTERN A

NOTES:
1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET 12 GAUGE (0.100) THICK, (REF. DART SPEC. M304S12GA)
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.30 lbs

8

DESIGN DART AEROSPACE USA, INC.
PORT HADLOCK, WA RF DRAWN RF DRAWING NO. CHECKED REV. B D3886 MFG. APPR. SHEET 4 OF 4 APPROVED TITLE SCALE LUG ASSEMBLY

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THE DOCUMENT BROWN OF BOTH AND HOST BROWN TO BE THE STORY HOST BROWN THE DE APPR. NTS DATE 09.06.30